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## Synthesis, Characterization and properties of alkali and earth-alkalisulfonates

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**Keywords:** applied mineralogy, sulfones, layered structures

Stoichiometric aqueous solutions of benzosulfonic acid and metacarbonates were evaporated to crystallize different water-containing salts.

The crystals were characterized by X-ray, thermal, chemical and optical methods.

These layered materials can be used because of their ion-exchange and intercalation properties, but also for controlling hydration behaviour of cements. A summary of lattice parameters of different phases is given in the table.

Compound	$a_o [Å]$	$b_o [Å]$	$c_o [Å]$
LiC <sub>6</sub> H <sub>5</sub> SO <sub>3</sub>	17,1636	21,8470	14,1591
NaC <sub>6</sub> H <sub>5</sub> SO <sub>3</sub>	29,8833	24,3355	10,2458
KC <sub>6</sub> H <sub>5</sub> SO <sub>3</sub>	15,1770	28,8022	13,2028
Mg(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	30,4594	12,6911	14,2171
Ca(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	30,0150	20,4244	10,6854
Sr(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	31,3182	29,9525	10,1632
Ba(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	31,1896	30,1374	10,3097
Ag(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	5,1596	5,1979	15,2962
Mn(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O	22,7596 / 6,3312 / 7,0445		
Fe(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·2H <sub>2</sub> O	22,586 / 16,3293		6,9989
Co(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O	22,4279 / 6,3180		7,0068
Ni(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O	22,3799 / 6,3016		6,9709
Zn(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·2H <sub>2</sub> O	22,5006 / 6,3087		6,9890
Cu(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O	22,5297 / 6,2980		7,0364
Compound	$\alpha [^\circ]$	$\beta [^\circ]$	$\gamma [^\circ]$
LiC <sub>6</sub> H <sub>5</sub> SO <sub>3</sub>	90	96,741	90
NaC <sub>6</sub> H <sub>5</sub> SO <sub>3</sub>	90	90	90
KC <sub>6</sub> H <sub>5</sub> SO <sub>3</sub>	90	90	90
Mg(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	90	97,884	90
Ca(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	90	90	90
Sr(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	90	90	90
Ba(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	90	90	90
Ag(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub>	86,75	84,56	61,0
Mn(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O		93,564	90
Fe(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·2H <sub>2</sub> O		93,608	90
Co(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O		93,754	90
Ni(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O		93,771	90
Zn(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·2H <sub>2</sub> O		93,635	90
Cu(C <sub>6</sub> H <sub>5</sub> SO <sub>3</sub> ) <sub>2</sub> ·6H <sub>2</sub> O		93,722	90

Tab. 1: Lattice parameters of Benzolsulfonates

[1] Gal, S., Meisel, T., Halmos, Z. und Erdey, L.: Mikrochim. Acta, (1966) 903.

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## The Crystal Structure of Manganese modified Brownmillerite Solid Solutions

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**Keywords:** cements, neutron diffraction, perovskites

Brownmillerite originally describes the chemical composition Ca<sub>2</sub>AlFeO<sub>5</sub> on the join Ca<sub>2</sub>Fe<sub>2</sub>O<sub>5</sub>-Ca<sub>2</sub>Al<sub>2</sub>O<sub>5</sub> (Ca<sub>2</sub>Fe<sub>2-x</sub>Al<sub>x</sub>O<sub>5</sub> x = 0,5) in different cement types. The main interest was focused on the solid solution series Ca<sub>2</sub>Fe<sub>2-x</sub>Al<sub>x</sub>O<sub>5</sub> for their ability to react with water to hydration phases and form together with other hydration phases and quartz a 3-dimensional framework. With the addition of secondary manganese raw materials to cement its hydration properties were improved and Mn<sup>3+</sup> is fixed in the Brownmillerite crystal structure.

The crystal structure of different solid solutions in the system Ca<sub>2</sub>Fe<sub>2-x</sub>Al<sub>x</sub>O<sub>5</sub> with 0 ≤ x ≤ 1.33 were recently investigated [1] and is best described as a 2-dimensional, oxygen deficient alternative of simple perovskite phases (e.g. CaMnO<sub>3-d</sub>) [2]. The structure comprises alternating layers of cations sited in corner sharing octahedra and corner sharing tetrahedra, perpendicular [010]. However, the orthorhombic phases are not isostructural, because the space group Pnma for iron rich members changes into s. g. I2mb at approximately x = 0.6 for alumina rich phases. Recently, metric parameters of solid solutions Ca<sub>2</sub>(Fe<sub>1-y</sub>Mn<sub>y</sub>)<sub>2</sub>AlO<sub>5</sub> with 0 ≤ y ≤ 0.5 were determined [3]. However, no structural data of these phases are available. Samples with the composition Ca<sub>2</sub>(Fe<sub>y</sub>Mn<sub>y</sub>)<sub>2-2x</sub>Al<sub>x</sub>O<sub>5</sub> with y = 0,5; x = 0,042; 0,085; 0,25; 0,415; 0,585 were synthesized. Stoichiometric oxide - concentrations were sintered at 1300°C for 96 h with several grinding steps in a tube furnace using Pt crucibles. The sinter products were quenched and analyzed by XRD. The Oxygen concentration was determined by Iodometric titration. The phase chemistry was determined by microprobe analysis. Structure refinements were performed at the BENSCH Hahn-Meitner Institute Berlin. Neutron radiation was applied due to the fact, that Mn and Fe show strong electronic similarities: Mn (atomic number 25) and Fe (atomic number 26).

[1] Colville A. A. and Geller S., Crystal Structures Ca<sub>2</sub>Fe<sub>1.43</sub>Al<sub>0.57</sub>O<sub>5</sub> and Ca<sub>2</sub>Fe<sub>1.28</sub>Al<sub>0.72</sub>O<sub>5</sub>. Acta Cryst., 1972. B28: p. 3196-3200.

[2] Poepplmeier K.R., Leonowicz M. E., and Longo J. M., CaMnO<sub>2.5</sub> and CaMnO<sub>3.5</sub>: New Oxygen Defect Perovskite-Type Oxides. J. Solid State Chemistry, 1982. 44: p. 89-98.

[3] Puertas F., Blanco Varela M.T., and Dominguez R., Characterisation of Ca<sub>2</sub>AlMnO<sub>5</sub>. A Comparative Study between Ca<sub>2</sub>AlMnO<sub>5</sub> and Ca<sub>2</sub>AlFeO<sub>5</sub>. Cem. Concr. Res., 1990. 20: p. 429-438.