

\mathbb{Z} -module defects in crystals

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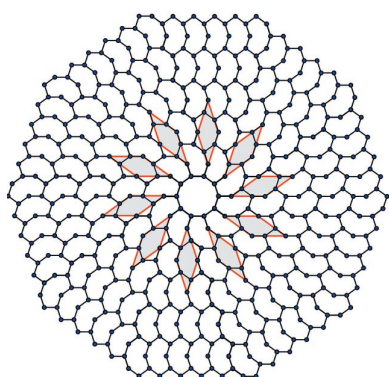
An analysis is presented of the new types of defects that can appear in crystalline structures where the positions of the atoms and the unit cell belong to the same \mathbb{Z} -module, *i.e.* are irrational projections of an $N > 3$ -dimensional (N -D) lattice Λ as in the case of quasicrystals. Beyond coherent irrationally oriented twins already discussed in a previous paper [Quiquandon *et al.* (2016). *Acta Cryst.* **A72**, 55–61], new two-dimensional translational defects are expected, the translation vectors of which, being projections of nodes of Λ , have irrational coordinates with respect to the unit-cell reference frame. Partial dislocations, called here *module dislocations*, are the linear defects bounding these translation faults. A specific case arises when the Burgers vector \mathbf{B} is the projection of a non-zero vector of Λ that is perpendicular to the physical space. This new kind of dislocation is called a *scalar dislocation* since, because its Burgers vector in physical space is zero, it generates no displacement field and has no interaction with external stress fields and other dislocations.

1. Introduction

Many complex intermetallic phases are so-called (periodic) approximants (see, for instance, Gratias *et al.*, 1995) of quasicrystals (Shechtman *et al.*, 1984; Shechtman & Blech, 1985) because their atomic structures are derived from a parent quasicrystal of close composition. This quasicrystal is usually described in the framework of N -dimensional (N -D) crystallography: the actual structure is generated by cutting an N -D periodic object of lattice Λ by the physical three-dimensional space noted \mathbf{E}_{\parallel} , irrationally oriented with respect to the N -D periods of Λ (Duneau & Katz, 1985; Kalugin *et al.*, 1985; Elser, 1986).

In that simple scheme, defects are best described in the N -D space as locally broken orientational (twins) or translational (boundaries and dislocations) symmetry operations of the N -D lattice projected in \mathbf{E}_{\parallel} . For example, dislocations in quasicrystals (Lubensky *et al.*, 1986; Socolar *et al.*, 1986; Wollgarten *et al.*, 1991, 1992) are defined using original Volterra constructs in the N -D space with Burgers vectors \mathbf{B} belonging to the N -D lattice Λ . For a quasicrystal in a d -D space embedded in a $N > d$ -D space, the dislocation line is a manifold of dimension $N - 2$ containing the complementary orthogonal space \mathbf{E}_{\perp} of dimension $N - d$ so that the observed dislocation line in \mathbf{E}_{\parallel} has dimension $N - 2 - (N - d) = d - 2$, *i.e.* one dimension for three-dimensional objects.

Approximant phases can be described by rational projections of hypothetical quasicrystals defined by N -D crystals ($N > 3$) of lattice Λ with atomic surfaces located at rational positions of Λ . This induces the remarkable property that the



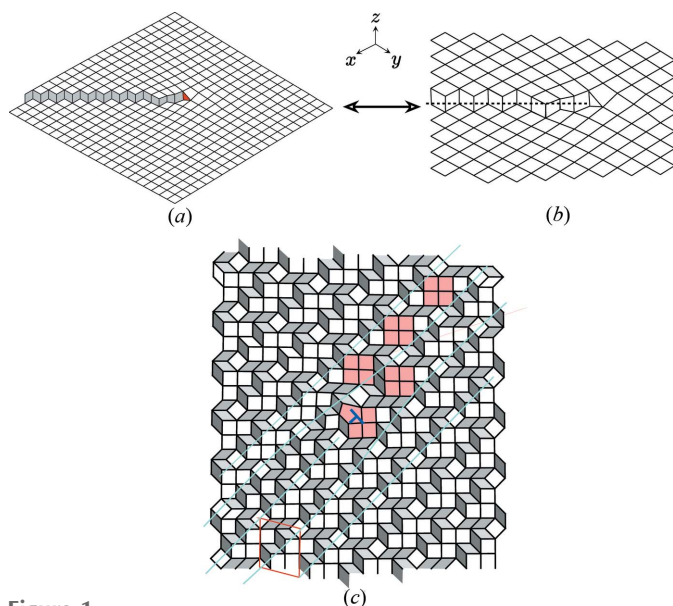


Figure 1

(a) A mixed dislocation of Burgers vector $\mathbf{B} = (0, \bar{1}, 1)$ showing the edge part on the plane (x, y) and the screw part along z . (b) The same object analysed as a two-dimensional tiling is a partial dislocation bounded by a planar defect of vertically oriented rhombi; as shown in (a), this defect is a dislocation of the \mathbb{Z} -module generated by the projection of the three-dimensional simple cubic lattice onto the (x, y) plane: it is a *module dislocation*. (c) Generating a similar module dislocation but from the cut of a four-dimensional hypercubic crystal makes the area's overall relief much more difficult to grasp.

atomic positions and the unit-cell vectors belong to the same (or its simple submultiples) \mathbb{Z} -module,¹ say \mathfrak{S}_{\parallel} , that is the (irrational) projection $\hat{\pi}_{\parallel}$ of a lattice Λ in \mathbb{R}^N into \mathbb{R}^d with $d < N$:

$$\mathfrak{S}_{\parallel} = \{\hat{\pi}_{\parallel}\lambda \in \mathbb{R}^d, \lambda \in \Lambda \subset \mathbb{R}^N\}.$$

The existence of the \mathbb{Z} -module in crystallography is not confined to quasicrystals and approximants. In fact, several periodic structures have atoms possessing extra non-crystallographic local hidden symmetries which can be viewed as a long-range-ordered decoration on an underlying \mathbb{Z} -module. Such is the case for the Fe Wyckoff position in the FeAl_3 phase identified by Black (1955) and for both Ni and Zr Wyckoff positions in the orthorhombic structure $Cmcm$ of NiZr (Kirkpatrick *et al.*, 1962).

The question addressed in the present paper is the following: what kind of new defects could possibly be generated when the atoms of the crystal, in addition to being periodically spaced, are located on a long-range-ordered subset of the nodes of a \mathbb{Z} -module?

To give a first idea of what this question is about, let us consider the example shown in Fig. 1. At a first glance, it

¹ \mathbb{Z} -modules are the natural extension of lattices. A \mathbb{Z} -module of rank N in \mathbb{R}^d with $d < N$ is the set \mathfrak{S} of points in \mathbb{R}^d such that $\mathfrak{S} := \{\lambda = n_1e_1 + n_2e_2 + \dots + n_Ne_N \text{ with } n_1, n_2, \dots, n_N \in \mathbb{Z}\}$ where the N vectors e_i are arithmetically independent (*i.e.* no non-zero integer combination of the N vectors gives the null vector): (i) any \mathbb{Z} -module of rank N in \mathbb{R}^d is the (irrational) projection of a lattice \mathbb{Z}^N in \mathbb{R}^N ; (ii) a \mathbb{Z} -module of rank N in \mathbb{R}^d ($N > d$) forms an enumerable dense set of points in \mathbb{R}^d or in a non-empty subspace of \mathbb{R}^d ; (iii) if $d = N$ the \mathbb{Z} -module is trivially a lattice \mathbb{Z}^N .

represents a slice in the (x, y) plane of a simple cubic lattice of a standard three-dimensional dislocation of Burgers vector $\mathbf{B} = (0, \bar{1}, 1)$ aligned along the z direction. Whereas the edge part of the dislocation is clearly seen in the (x, y) plane, the screw part along the z direction generates the one step height shaded in light grey. The drawing Fig. 1(a) is immediately understandable because of our natural spontaneous sense of visualizing three dimensions. But, if we consider this drawing for what it really is – in fact a simple two-dimensional tiling in the plane – then this same defect shown in Fig. 1(b) is less obvious: it is a partial edge dislocation of the two-dimensional periodic tiling bounding a row of reconstructed tiles – here rhombi rotated by $2\pi/3$ – that form a stacking fault line. This is now a partial dislocation in the two-dimensional subspace.

This example is quite trivial because the implied \mathbb{Z} -module has rank 3 but it becomes significantly more cumbersome to decipher defects based on \mathbb{Z} -modules of higher rank where we lose our intuitive vision in ($N > 3$)-D space as illustrated in Fig. 1(c). We shall designate this kind of defect a *module dislocation* as opposed to the usual *lattice dislocation* to emphasize the fact that its Burgers vector belongs to the \mathbb{Z} -module and not to the lattice.

In §2, we briefly recall the tools we need to build a coherent crystallographic description of alloys having atoms located on a \mathbb{Z} -module, that we designate here as *module-based alloys*. These include:

(a) the well known cut-and-project method used to generate uniformly discrete sets of points that are quasiperiodic decorations of high-symmetry \mathbb{Z} -modules;

(b) the perpendicular shear technique that allows one to generate periodic approximants from these high-symmetry quasicrystals (Jarić & Mohanty, 1987; Gratias *et al.*, 1995).

In §3, we discuss the nature of the defects that can be generated while keeping the \mathbb{Z} -module invariant. These are:

(a) twins as discussed by Quiquandon *et al.* (2016);

(b) translation boundaries characterized by fault vectors \mathbf{R} having irrational coordinates with respect to the unit-cell reference frame;

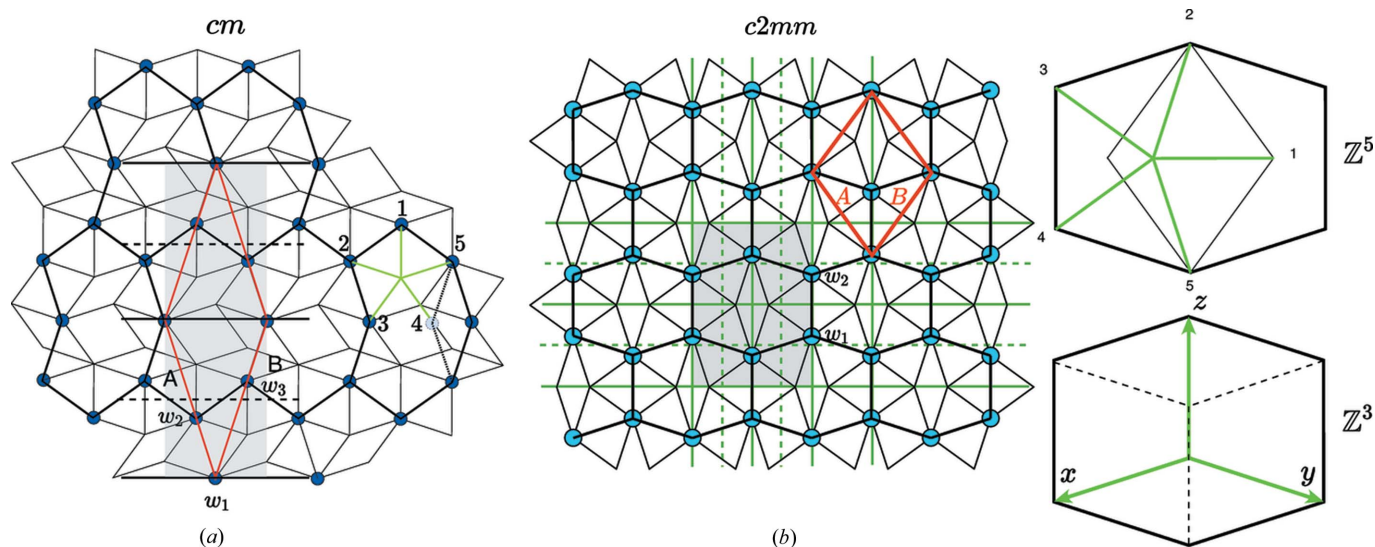
(c) *module dislocations* including those astonishing *meta-dislocations* found in specific approximants of i-AlPdMn icosahedral quasicrystals [see, for instance, Feuerbacher (2005) and Feuerbacher & Heggen (2010)] and the defects observed in approximants of the d-AlCuMn decagonal phase (Wang *et al.*, 2016);

(d) original, new kinds of dislocations with Burgers vectors having a zero component in the physical space, thus generating no displacement field and having no interactions with other dislocations and external stress fields; we call them *scalar dislocations*.

The last section of the paper summarizes our main conclusions.

2. N-D description of module-based alloys

As already mentioned, several intermetallic periodic phases have structures with atoms located on a fraction of the sites of a \mathbb{Z} -module. This happens each time the motif is made of


Figure 2

Examples of \mathbb{Z} -module models based on the module generated by the regular pentagon. (a) This structure (dark blue atoms) is a periodic ordered decoration (group cm) of the well known Penrose tiling built with the two golden rhombi with acute angles of $2\pi/5$ and $\pi/5$ drawn in light grey. It is a substructure of the famous tiling originally drawn by Dürer (1525) built with two adjacent regular pentagons sharing an edge. (b) This honeycomb-like network of atoms (in light blue) with group $c2mm$ is a set of connected hexagons that are obtained by superimposing two opposite regular pentagons sharing a diagonal as shown on the right of the figure. The structure is described using the five-dimensional module of the regular pentagon but this same structure can also be viewed as the projection of a set of cubes, and thus be described by the three-dimensional projection of the cube.

atomic clusters with non-crystallographic symmetries, coherently interconnected and parallel to each other. Similarly to quasicrystals, these structures can be described as *rational* cuts of abstract periodic objects in spaces of dimension $N > d$. Describing and generating these module-based alloys require a few ingredients that are discussed next.

2.1. Rank of the \mathbb{Z} -module

The first ingredient is the rank N of the \mathbb{Z} -module as determined from the internal symmetry of the atomic cluster forming the motif. In the easiest cases, this rank is directly given by simple examination of the local symmetry of the motif when it has a point symmetry higher than that of the lattice of the crystal. For example, the rank $N = 6$ is quickly found for the many intermetallic phases that are approximants of icosahedral quasicrystals because their main atomic motifs are high-symmetry clusters, the atoms of which can all be indexed as integer linear combinations of the six unit vectors defined by the six quinary axes of the regular icosahedron.

For illustrating our purpose, we shall use here two two-dimensional examples that can be analysed as two-dimensional periodic (low) approximants of the famous Penrose tiling (Penrose, 1979) built with the two golden rhombi of acute angles $2\pi/5$ and $\pi/5$. Here, the natural dimension of the N -D lattice Λ is $N = 5$ corresponding to the \mathbb{Z} -module generated by the regular pentagon.² Such is the case of the well known Dürer structure (Dürer, 1525) made of a periodic arrangement of adjacent pentagons sharing an edge.

² This technique of using a five-dimensional hypercubic lattice instead of the usual four-dimensional root lattice makes the pentagonal symmetry explicit and all algebraic manipulations much easier; it is similar to using four indices in the hexagonal crystalline system.

To make our toy model example a little more original, we remove one vertex of the pentagon, getting then a *bean* structure as shown in Fig. 2. In the five-dimensional frame, this structure has a lattice L_{\parallel} with a primitive unit cell defined by $A = (1, 1, \bar{1}, \bar{1}, 0)$, $B = (1, 0, \bar{1}, \bar{1}, 1)$ with three translation orbits³ $w_1 = (0, 0, 0, 0, 0)$, $w_2 = (0, 1, \bar{1}, 0, 0)$ and $w_3 = (1, 0, \bar{1}, 0, 0)$. The Dürer structure is obtained by adding the fourth translation orbit $w_4 = w_2 + w_3 = (1, 1, \bar{2}, 0, 0)$.

In some other cases, the determination of the rank of the module is not so obvious.

Indeed, our second example shown in Fig. 2(b) is a honeycomb network built with hexagons defined by the superimposition of two regular opposite pentagons sharing a diagonal as shown in the top right of Fig. 2(b): the lengths of the segments 2–5 and 3–4 are in the ratio of the golden mean $\tau = (1 + 5^{1/2})/2$ and all vertices in blue in the structure of Fig. 2(b) can be labelled as linear integer sums of the five unit vectors of the regular pentagon. Here again, we can choose the natural \mathbb{Z} -module of the regular pentagon and define the atomic structure in five-dimensional space by the primitive unit cell $A = (0, 0, 1, 0, \bar{1})$ and $B = (0, 1, 0, \bar{1}, 0)$ with two translation orbits $w_1 = (0, 0, 0, 0, 0)$ and $w_2 = (0, 0, 1, \bar{1}, 0)$ (see Fig. 2). But because this tiling is made of hexagons that can always be seen as convex envelopes of the two-dimensional projection of cubes, the structure can also be viewed as belonging to a \mathbb{Z} -module of rank 3 (instead of 5) as seen in the bottom right of Fig. 2. In that case, the three-dimensional unit cell is now defined by $A = (0, \bar{1}, 1)$ $B = (\bar{1}, 0, 1)$ with translation orbits $w_1 = (0, 0, 0)$, $w_2 = (0, 0, 1)$. The connection with

³ The translation orbit w_i is the set of the equivalent points of w_i generated by the translations of L_{\parallel} : $W_i = \{w_i + \lambda_{\parallel}, \lambda_{\parallel} \in L_{\parallel}\}$ irrespective of the point symmetry of the structure.

the five-dimensional description is given by expressing the basic three-dimensional unit vectors in terms of those of the five-dimensional basis: $x = (0, \bar{1}, 1, 0, 0)$, $y = (0, 0, 0, \bar{1}, 1)$, $z = (0, 0, 1, \bar{1}, 0)$. Choosing either \mathbb{Z}^3 or \mathbb{Z}^5 depends on which defect is studied: a simple dislocation can be described using \mathbb{Z}^3 whereas a 5-f twin can be generated only on the basis of \mathbb{Z}^5 . This point will be exemplified later.

2.2. The cut method

Once the rank of the module has been determined, the next step consists of generating the structure itself that is a *long-range-ordered set* of points out of the \mathbb{Z} -module. We use here the well known cut-and-project method initially derived to describe quasiperiodic structures (see Fig. 3). It consists of projecting an N -D lattice Λ in a d -D subspace ($d < N$) in a direction that is irrational with the N periods of Λ . Because the projection $\hat{\pi}_{\parallel}\Lambda$ is a dense set of points, an additional criterion is used in the complementary subspace \mathbf{E}_{\perp} that consists of selecting only those lattice points of Λ that project in \mathbf{E}_{\perp} inside a given finite bounded $(N - d)$ -D volume σ_{\perp} that we designate as an *atomic surface* (AS). This generates a uniformly discrete set of points \mathfrak{S}_{\parallel} that is a subset of the \mathbb{Z} -module \mathfrak{S}_{\parallel} :

$$\mathcal{L}_{\parallel} \subset \mathfrak{S}_{\parallel} = \{\hat{\pi}_{\parallel}\lambda, \lambda \in \Lambda \mid \hat{\pi}_{\perp}\lambda \in \sigma_{\perp}\}.$$

2.3. The perpendicular shear method

To generate subsequently a *periodic* structure, we apply a shear of the N -D lattice Λ along \mathbf{E}_{\perp} – thus keeping the original module in \mathbf{E}_{\parallel} invariant – in order to align d chosen independent nodes of Λ along \mathbf{E}_{\parallel} by the transformation (Gratias *et al.*, 1995; Quiquandon *et al.*, 1999):

$$\begin{cases} x'_{\parallel} = x_{\parallel} \\ x'_{\perp} = x_{\perp} - \hat{\varepsilon}x_{\perp} \end{cases}.$$

This generates a d -D lattice L_{\parallel} in \mathbf{E}_{\parallel} . Let A^i be the d vectors of Λ , the projections of which in \mathbf{E}_{\parallel} define the unit cell of the structure. To ensure the generated structure is periodic of periods $[A^i_{\parallel}]$ the shear matrix $\hat{\varepsilon}$ must be such that

$$A^i_{\perp} - \hat{\varepsilon}A^i_{\parallel} = 0$$

and therefore

$$\hat{\varepsilon} = [A_{\perp}][A_{\parallel}]^{-1}. \quad (1)$$

This technique of imposing a perpendicular shift of Λ is very efficient: it allows one to generate infinitely many periodic structures all based on the same \mathbb{Z} -module.

2.4. The atomic surfaces

ASs are among the most important concepts in the description of (perfect) quasicrystals since they define the densities and relative locations of the atomic species of the structure. A quasicrystalline structure is defined by specifying for each chemical species the complete collection of ASs (bounded polyhedra in the case of icosahedral phases)

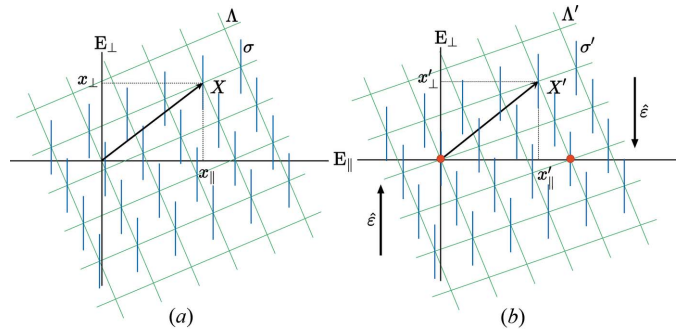


Figure 3

(a) Generating a uniformly discrete set out of a dense \mathbb{Z} -module resulting from a d -dimensional projection in \mathbf{E}_{\parallel} of an N -dimensional lattice Λ consists of attaching to each N -D lattice node of Λ a $(N - d)$ -D bounded volume σ parallel to \mathbf{E}_{\perp} designated here as an atomic surface (AS) and collecting the intersection points of these ASs with \mathbf{E}_{\parallel} . (b) To generate a periodic structure based on the same \mathbb{Z} -module, a shear along \mathbf{E}_{\perp} is applied that brings specific nodes of Λ parallel to \mathbf{E}_{\parallel} . These nodes define the lattice L_{\parallel} of the periodic structure in \mathbf{E}_{\parallel} .

and their relative locations in the N -D space. The real structure in \mathbf{E}_{\parallel} is thus generated by the cut algorithm. Depending on where the cut is performed along \mathbf{E}_{\perp} , the structures obtained differ from each other. If the projection of Λ is dense everywhere in \mathbf{E}_{\perp} , these structures form a dense enumerable set of locally isomorphic and physically indistinguishable structures related to each other by *phasons* (local retilings) that are analysed as local fluctuations of \mathbf{E}_{\parallel} in \mathbf{E}_{\perp} .

Deriving ASs for the case of periodic structures is the unique conceptual difficulty in our present approach. Indeed, because the final projection leads to a periodic structure in \mathbf{E}_{\parallel} , the notion of AS loses *a priori* physical pertinence since the projection of the N -D lattice in \mathbf{E}_{\perp} is now a lattice, say L_{\perp} , *i.e.* a *discrete set* of points instead of being a *dense set* as in the quasicrystalline case. This obliterates the basic one-to-one relation in quasicrystals between the projections of the nodes of the N -D lattice Λ in \mathbf{E}_{\parallel} and those in \mathbf{E}_{\perp} . In the periodic case, each projection in \mathbf{E}_{\perp} of a node of Λ is now associated with an *infinite set of sites* in \mathbf{E}_{\parallel} , made of all the equivalent positions deduced from each other by the lattice L_{\parallel} of the structure. These sets are the *translation orbits* that we introduced in the preceding section. Translation orbits are the objects that restore the one-to-one correspondence between \mathbf{E}_{\perp} and \mathbf{E}_{\parallel} : to each lattice node in \mathbf{E}_{\perp} is associated one and only one translation orbit in \mathbf{E}_{\parallel} and *vice versa*. This reduces the physical significance of an arbitrary displacement of the cut in \mathbf{E}_{\perp} to the only case where this displacement is a translation of L_{\perp} .

It is however very useful to keep the concept of ASs alive in the case of periodic structures in order to possibly compare the structural properties of both periodic and quasiperiodic structures using the same cut-and-project method in a unified way. In fact, for the periodic case, any AS is acceptable if it satisfies the condition that, up to a global translation in \mathbf{E}_{\parallel} , the atomic structure generated by the cut is unique and thus independent of the choice of the trace of the cut in \mathbf{E}_{\perp} . This means that the union of the projections in \mathbf{E}_{\perp} of identical ASs forms a covering of \mathbf{E}_{\perp} such that no space is left (localizing the

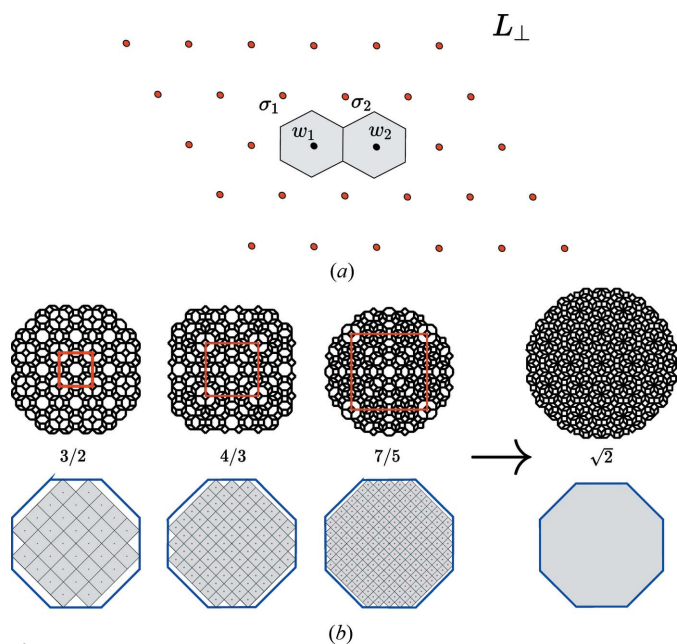


Figure 4
 (a) Typical two-dimensional example of defining the ASs of a (periodic) structure with two translational orbits w_1 and w_2 represented in \mathbf{E}_\perp with projected lattice L_\perp : the ASs are formed by the union of the two Voronoi cells σ_1 and σ_2 (in grey) centred on each of the translation orbits. (b) The union of the Voronoi cells (in light grey) of successive approximants of the octagonal tiling compared with the usual ASs defined by the convex envelopes (in blue) of the four-dimensional unit cell: as the order of the approximant increases the union of the Voronoi cells tends towards the canonical AS of the octagonal tiling.

cut there would give no structure at all) and no overlap appears (there would be at least two different structures generated depending on where the cut passes in \mathbf{E}_\perp , in an overlap region or not). This set must therefore be a tiling of \mathbf{E}_\perp . The simplest way to meet this requirement of using identical cells that form a tiling of L_\perp is to define the ASs in \mathbf{E}_\perp as the *union of the half-opened⁴ Voronoi cells centred at the nodes of L_\perp associated with the translation orbits of the structure as illustrated in Fig. 4.*

This definition is not only the most natural but it presents the advantage of leading to the usual geometry of quasicrystals when applied on a series of convergent approximant structures as shown in Fig. 4(b). Here, each higher-order periodic approximant of the octagonal phase is described by an increasing number of translation orbits distributed on the nodes of a denser lattice L_\perp with smaller Voronoi cells. At the infinite limit, the union of the half-opened Voronoi cells superimposes on the standard canonical ASs used in the standard tiling theory of quasicrystals.

The immediate consequence of the present definition of ASs for periodic structures is that it obliterates the possible existence of the so-called *phasons* typical of quasicrystals and

⁴ The Voronoi cells form the canonical tiling associated with the lattice L_\perp : in the case where the cut passes at the boundary between two adjacent cells, a decision must be taken to choose one of the two cells; because Voronoi cells are always centred, we define the ASs as half-opened cells, *i.e.* that include a boundary and exclude its opposite, like the segment $[a, b[$ for the one-dimensional case.

incommensurate phases: here, any crossing of the AS boundaries in \mathbf{E}_\perp leads in \mathbf{E}_\parallel to either no change at all, or to a global translation of the same structure. This can be particularly well understood by examining the approximant structures of the octagonal tiling shown in Fig. 4(b): the empty sites in the successive approximants are the positions of easy tile flips, *i.e.* phason sites.

3. Generating module defects

Defining defects in solids requires one first to define what is chosen as the reference for ideal perfect structures. Here, the basic reference is the \mathbb{Z} -module in \mathbf{E}_\parallel that is the projection of the N -D lattice Λ . Thus the reference object is Λ , the symmetry group \mathcal{G} of which is the set of the isometries \hat{g} of the N -D space that leave both Λ and \mathbf{E}_\parallel invariant, *i.e.* those isometries \hat{g} that commute with the projector $\hat{\pi}_\parallel$:

$$\mathcal{G} = \{\hat{g} \in \mathcal{G}_\Lambda \mid \hat{g}\hat{\pi}_\parallel = \hat{\pi}_\parallel\hat{g}\}.$$

This group \mathcal{G} is a supergroup of the group \mathcal{H} of the actual structure in \mathbf{E}_\parallel and the decomposition of \mathcal{G} in cosets of \mathcal{H} ,

$$\mathcal{G} = \cup_i \hat{g}_i \mathcal{H},$$

defines all the possible defects of the real structure that leave the \mathbb{Z} -module invariant.

Because \mathcal{G} has the lattice Λ in the N -D space as translation subgroup whereas \mathcal{H} has the lattice L_\parallel in a d -D subspace, the number of translational cosets is infinite⁵ and an additional criterion – discussed later – is necessary to select those specific translational boundaries that can plausibly exist between adjacent variants in \mathbf{E}_\parallel .

The orientational defects, in contrast, are issued from the coset decomposition of the point groups that lead to a finite number of variants. These defects are twins that we can qualify as merohedral in the sense of Friedel (1904, 1926, 1933) where the notion of lattice is replaced by that of \mathbb{Z} -module (Quiquandon *et al.*, 2016).

3.1. Explicit examples

Let us consider our two previous examples shown in Fig. 2. They both are subsets of the \mathbb{Z} -module generated by the regular pentagon projection of a five-dimensional lattice in the configurational five-dimensional Euclidean space that decomposes according to

$$R^5 = R_\parallel^2(x_\parallel, y_\parallel) \oplus R_\perp^2(x_\perp, y_\perp) \oplus R_\Delta(z_\perp),$$

where R_Δ is an overabundant dimension, the rational one-dimensional line along the main diagonal (1, 1, 1, 1, 1).

Starting from a five-dimensional node $(n_1, n_2, n_3, n_4, n_5)$, we obtain its components using the usual formulas (see, for instance, Duneau & Katz, 1985):

⁵ This corresponds to the fact that in \mathbf{E}_\parallel the lattice of the periodic structure defines a discrete set of points whereas the \mathbb{Z} -module defines a dense set of points.

$$\begin{cases} x_{\parallel} = \left(\frac{2}{5}\right)^{1/2}(n_1 + n_2 \cos \varphi + n_3 \cos 2\varphi + n_4 \cos 2\varphi + n_5 \cos \varphi) \\ y_{\parallel} = \left(\frac{2}{5}\right)^{1/2}(n_2 \sin \varphi + n_3 \sin 2\varphi - n_4 \sin 2\varphi - n_5 \sin \varphi) \\ x_{\perp} = \left(\frac{2}{5}\right)^{1/2}(n_1 + n_2 \cos 2\varphi + n_3 \cos \varphi + n_4 \cos \varphi + n_5 \cos 2\varphi) \\ y_{\perp} = \left(\frac{2}{5}\right)^{1/2}(n_2 \sin 2\varphi - n_3 \sin \varphi + n_4 \sin \varphi - n_5 \sin 2\varphi) \\ z_{\perp} = \frac{1}{5^{1/2}}(n_1 + n_2 + n_3 + n_4 + n_5) \end{cases}$$

where $\varphi = 2\pi/5$. Introducing the golden mean $\tau = (1 + 5^{1/2})/2$ and observing that

$$\begin{aligned} \cos \varphi &= (\tau - 1)/2, \sin \varphi = (\tau + 2)^{1/2}/2, \cos 2\varphi = -\tau/2 \\ \text{and } \sin 2\varphi &= (3 - \tau)^{1/2}/2 = (\tau - 1) \sin \varphi \end{aligned}$$

we can write these relations in a compact form:

$$\begin{cases} x_{\parallel} = \frac{1}{10^{1/2}}[2n_1 + (h - h')\tau - h] \\ y_{\parallel} = \left(\frac{3-\tau}{10}\right)^{1/2}(k + k'\tau) \\ x_{\perp} = \frac{1}{10^{1/2}}[2n_1 + (h' - h)\tau - h'] \\ y_{\perp} = \left(\frac{3-\tau}{10}\right)^{1/2}(k' - k\tau) \\ z_{\perp} = \frac{1}{5^{1/2}}(n_1 + h + h') \end{cases}$$

using the variables $h = n_2 + n_5$, $h' = n_3 + n_4$, $k = n_3 - n_4$, $k' = n_2 - n_5$ similar to those introduced in the indexing scheme of the icosahedral quasicrystalline phases (Cahn *et al.*, 1986). We note that $h + k'$ and $k + h'$ are even numbers and the transformation from \mathbf{E}_{\parallel} to \mathbf{E}_{\perp} consists of applying the following simple substitution rules: $h \leftrightarrow h'$ and $k \rightarrow k'$, $-k \leftarrow k'$.

The total symmetry group of the five-dimensional hypercubic lattice has $2^5 5! = 3840$ elements but only the subgroup $\mathcal{G} = 10mm'$ with 20 elements leaves \mathbf{E}_{\parallel} invariant. This point group is generated by the rotation \widehat{C}_{10} of $\pi/5$ and the mirror \widehat{m}' as drawn in Fig. 5. An economical way of writing symmetry operations is by using signed permutations. For example, the mirror \widehat{m}' defined in Fig. 5 transforms $e_1 \rightarrow -e_1$, $e_2 \rightarrow -e_5$, $e_3 \rightarrow -e_4$, $e_4 \rightarrow -e_3$, $e_5 \rightarrow -e_2$ or in matrix form:

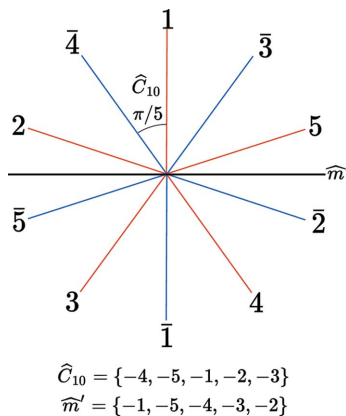


Figure 5 Generating the point group $10mm'$ requires two generators: the rotation \widehat{C}_{10} of angle $\pi/5$ and the mirror \widehat{m}' . This point group has 20 elements corresponding to the symmetry of the regular decagon. It is the intrinsic symmetry group of the five-dimensional lattice that keeps the physical space \mathbf{E}_{\parallel} invariant.

$$\widehat{m}' = \{-1, -5, -4, -3, -2\} = \begin{pmatrix} \bar{1} & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & \bar{1} \\ 0 & 0 & 0 & \bar{1} & 0 \\ 0 & 0 & \bar{1} & 0 & 0 \\ 0 & \bar{1} & 0 & 0 & 0 \end{pmatrix}.$$

3.1.1. The bean structure. The primitive unit cell of the bean structure is defined by the two five-dimensional vectors $A = (1, 1, \bar{1}, \bar{1}, 0)$, $B = (1, 0, \bar{1}, \bar{1}, 1)$, both perpendicular to R_{Δ} with three translation orbits $w_1 = (0, 0, 0, 0, 0)$, $w_2 = (0, 1, \bar{1}, 0, 0)$ and $w_3 = (1, 0, \bar{1}, 0, 0)$. The two-dimensional lattice L_{\parallel} is defined by

$$L_{\parallel} = \{uA + vB = (u + v, u, -u - v, -u - v, v), u, v \in \mathbb{Z}\}$$

projecting in \mathbf{E}_{\parallel} as

$$\begin{cases} x_{\parallel} = \frac{1}{2^{1/2}}(\tau + 1)(u + v) \\ y_{\parallel} = \left(\frac{\tau+2}{10}\right)^{1/2}(u - v) \end{cases}.$$

The shear matrix $\widehat{\varepsilon}$ reduces thus to a 2×2 matrix connecting R_{\parallel}^2 with R_{\perp}^2 , the one-dimensional subspace Δ being invariant under the shear. Using equation (1), we obtain after a few algebraic calculations

$$\widehat{\varepsilon} = \begin{pmatrix} 3\tau - 5 & 0 \\ 0 & \tau - 1 \end{pmatrix}$$

leading to

$$\begin{cases} x'_{\perp} = x_{\perp} + (5 - 3\tau)x_{\parallel} = \frac{2-\tau}{10^{1/2}}(6n_1 - 4h + h') \\ y'_{\perp} = y_{\perp} + (1 - \tau)y_{\parallel} = \left(\frac{3-\tau}{2}\right)^{1/2}k \end{cases}.$$

The projected lattice in \mathbf{E}_{\perp} , $L_{\perp} = \widehat{\pi}_{\perp} \Lambda$, is generated by the three vectors $A' = (1, 0, 0, 1, 0)$, $B' = (1, 0, 1, 0, 0)$ and $C' = (0, 0, \bar{1}, 1, 0)$:

$$\begin{aligned} L_{\perp} &= \{uA' + vB' + wC' \\ &= (u + v, 0, v - w, u + w, 0), u, v, w \in \mathbb{Z}\}. \end{aligned}$$

3.1.2. The honeycomb structure. The unit cell of the honeycomb structure is defined by the two five-dimensional vectors $A = (0, 0, 1, 0, \bar{1})$ and $B = (0, 1, 0, \bar{1}, 0)$, both perpendicular to R_{Δ} and with two translation orbits $w_1 = (0, 0, 0, 0, 0)$ and $w_2 = (0, 0, 1, \bar{1}, 0)$. The two-dimensional lattice L_{\parallel} is defined by

$$L_{\parallel} = \{uA + vB = (0, v, u, -v, -u), u, v \in \mathbb{Z}\}$$

projecting in \mathbf{E}_{\parallel} as

$$\begin{cases} x_{\parallel} = \frac{1}{2^{1/2}}(v - u) \\ y_{\parallel} = \left(\frac{3+4\tau}{10}\right)^{1/2}(u + v) \end{cases}$$

and the shear matrix is

$$\widehat{\varepsilon} = \begin{pmatrix} -1 & 0 \\ 0 & 3 - 2\tau \end{pmatrix}$$

leading to

$$\begin{cases} x'_{\perp} = x_{\perp} + x_{\parallel} = \frac{1}{10^{1/2}}[4n_1 - (h + h')] \\ y'_{\perp} = y_{\perp} + (2\tau - 3)y_{\parallel} = \left(\frac{2-4\tau}{2}\right)^{1/2}(k' - k) \end{cases}.$$

The projected lattice in \mathbf{E}_\perp , $L_\perp = \widehat{\pi}_\perp \Lambda$, is generated by the three vectors $A' = (1, 0, 0, 0, 0)$, $B' = (0, 1, 0, 1, 0)$ and $C' = (0, 0, 1, 0, 1)$:

$$L_\perp = \{uA' + vB' + wC' = (u, v, w, v, w), u, v, w \in \mathbb{Z}\}.$$

3.2. Twins

Twin operations in the present context are orientational defects between variants that share the same \mathbb{Z} -module. In a previous paper (Quiquandon *et al.*, 2016), we proposed calling them merohedral twins after Georges Friedel (Friedel, 1926) by extending the role of the lattice to the \mathbb{Z} -module.

An example of such merohedral twins in the honeycomb structure is shown in Fig. 6(a). It is defined by the mirror operation \widehat{h} that belongs to the symmetry group $10mm$ of Λ : $\widehat{h} = \{\overline{2}, \overline{1}, \overline{5}, \overline{4}, \overline{3}\}$ associated with the translation $(0, 0, 1, \overline{1}, 0)$. This symmetry operation does not survive under projection on \mathbf{E}_\parallel : it generates a coherent twin equivalent to a rotation by $2\pi/5$ as illustrated in Fig. 6(c) where the coset decomposition of $10mm'$ on mm' gives five variants. As required, all twin individuals are built on the *same* module, thus justifying the term of *merohedral* twins. Concerning the bean structure, the coset decomposition of $10mm'$ on m' gives ten variants shown in Fig. 6(b). Here, again, all ten variants share the same and unique \mathbb{Z} -module.

3.3. Translation defects

As previously mentioned, the translation defects are issued from the coset decomposition of Λ onto L_\parallel and are thus infinitely many. For predicting which translation boundaries are plausibly expected to occur, we need an additional geometrical criterion. A reasonable choice is to search for a maximum continuity between adjacent translational variants, *i.e.* maximizing the overlap between the atomic orbits of variants. This is easily achieved by considering the structure in \mathbf{E}_\perp , *i.e.* a set of Voronoi cells attached to a finite collection of nodes w_i of the lattice L_\perp , each w_i corresponding to a translational orbit in \mathbf{E}_\parallel (see Fig. 7).

Our strategy is thus to choose those translations R_\perp of L_\perp that superimpose a maximum number of Voronoi cells on top of each other in order to generate adjacent variants sharing a maximum number of translational orbits. For example, since the honeycomb structure is defined with two translation orbits $w_1 = (0, 0, 0, 0, 0)$ and $w_2 = (0, 0, 1, \overline{1}, 0)$, the only translation boundary we can expect that leaves one orbit invariant is the boundary generated by the fault vector $R = w_2 - w_1 = (0, 0, 1, \overline{1}, 0)$, as shown in Fig. 8(d).

The case of the bean structure is slightly more complicated since it is generated by three Voronoi cells. This offers then three possible fault vectors $R_1 = w_2 - w_1 = (0, 1, \overline{1}, 0, 0)$, $R_2 = w_3 - w_1 = (1, 0, \overline{1}, 0, 0)$ and $R_3 = w_3 - w_2 = (1, \overline{1}, 0, 0, 0)$, each leaving one translation orbit invariant among the three of the structure as depicted in Figs. 8(a), 8(b) and 8(c).

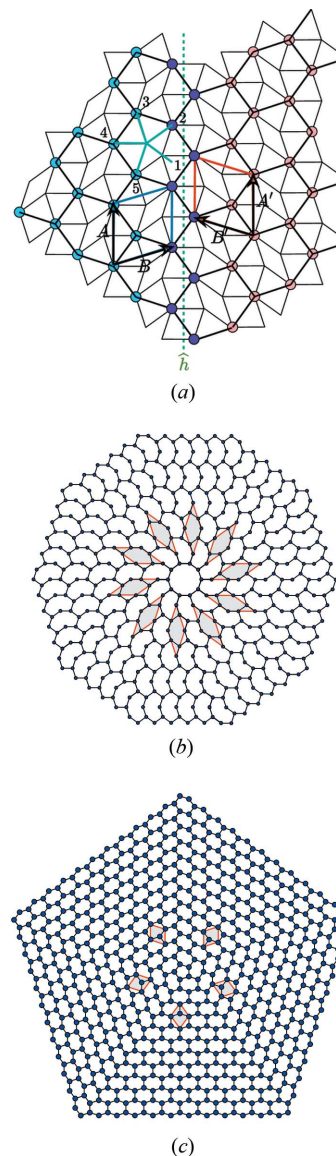


Figure 6

(a) Coherent *merohedral* twin of the honeycomb structure: the twin operation $\widehat{h} = \{\overline{2}, \overline{1}, \overline{5}, \overline{4}, \overline{3}\}$ is a mirror with an irreducible translation part $t = (0, 0, 1, \overline{1}, 0)$; it transforms the unit cell $\{A = (0, 0, 1, 0, \overline{1}), B = (0, 1, 0, \overline{1}, 0)\}$ into $\{A' = A, B' = (\overline{1}, 0, 0, 1, 0)\}$. This interface is perfectly coherent with two rows of common atoms (drawn in purple) and is based on the elementary rhombi of the Penrose tiling drawn in thin lines. (b), (c) The twin variants generated by the decomposition of $10mm'$ on (b) m' (bean structure) with $10mm' = \cup_{i=0}^9 \widehat{C}_{10}^i m'$ and on (c) mm' (honeycomb structure) with $10mm' = \cup_{i=0}^4 \widehat{C}_{10}^{2i} mm'$. As can be clearly seen here, all interfaces are perfectly coherent although there is no two-dimensional coincidence lattice between any two adjacent twin individuals.

Another way of generating simple translation defects consists of using fine slabs of twinned variants inside a main crystal (microtwins). This is achieved by applying a twin operation as discussed in the previous subsection, say $(h|t)$, and, subsequently, its inverse displaced by a lattice translation \mathbf{R} of Λ , $(\widehat{h}^{-1}| - \widehat{h}^{-1}t + \mathbf{R})$, leading to

$$(\widehat{h}^{-1}| - \widehat{h}^{-1}t + \mathbf{R})(\widehat{h}|t) = (\widehat{h}^{-1}\widehat{h}| - \widehat{h}^{-1}t + \mathbf{R} + \widehat{h}^{-1}t) = (\widehat{1}|\mathbf{R}).$$

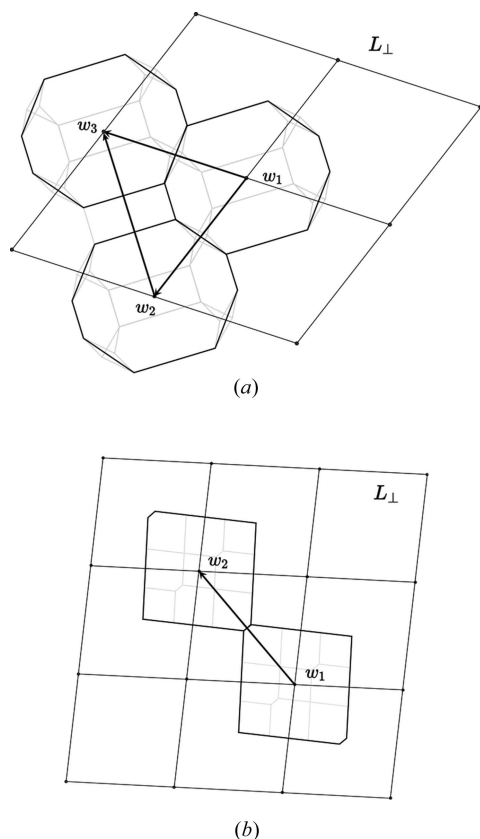


Figure 7
 (a) The bean structure represented in \mathbf{E}_\perp is generated by three Voronoi cells located at $w_1 = (0, 0, 0, 0, 0)$, $w_2 = (0, 1, \bar{1}, 0, 0)$ and $w_3 = (1, 0, \bar{1}, 0, 0)$; there are thus three most plausible translation boundaries $R_1 = w_2 - w_1$, $R_2 = w_3 - w_1$ and $R_3 = w_3 - w_2$. (b) The honeycomb structure represented in \mathbf{E}_\perp is generated by two Voronoi cells located at $w_1 = (0, 0, 0, 0, 0)$ and $w_2 = (0, 0, 1, \bar{1}, 0)$. Its most plausible translational defect is thus the boundary characterized by $R = (0, 0, 1, \bar{1}, 0)$ that leaves one translational orbit invariant (see Fig. 8).

This is exemplified in Figs. 8(e) and 8(f). Successive introductions of n such elementary slabs generate global translations of $n\mathbf{R}$ between the two parts of the original crystal.

3.4. Module dislocations

The previous translation boundaries with fault vectors \mathbf{R} belonging to the \mathbb{Z} -module can be bounded by partial dislocations of Burgers vectors $\mathbf{B} = \mathbf{R}$. These module dislocations are defined as perfect dislocations of the lattice Λ , the Burgers vectors of which have a *non-zero component* in \mathbf{E}_\perp after the shear $\hat{\varepsilon}$ as illustrated in Fig. 9:

$$\mathbf{B}_\perp - \hat{\varepsilon}\mathbf{B}_\parallel \neq 0$$

as opposed to usual dislocations for which $\mathbf{B}_\perp - \hat{\varepsilon}\mathbf{B}_\parallel = 0$.

They are the natural extensions for the approximants of the usual dislocations encountered in quasicrystals and correspond to the so-called *metadislocations* first observed by Klein *et al.* (1999); they were discussed by Klein & Feuerbacher (2003) from the the pioneering work by Beraha *et al.* (1997) and Klein *et al.* (1997) on the approximant structures $\xi(\xi')$ -AlPdMn. These defects have been extensively and magnifi-

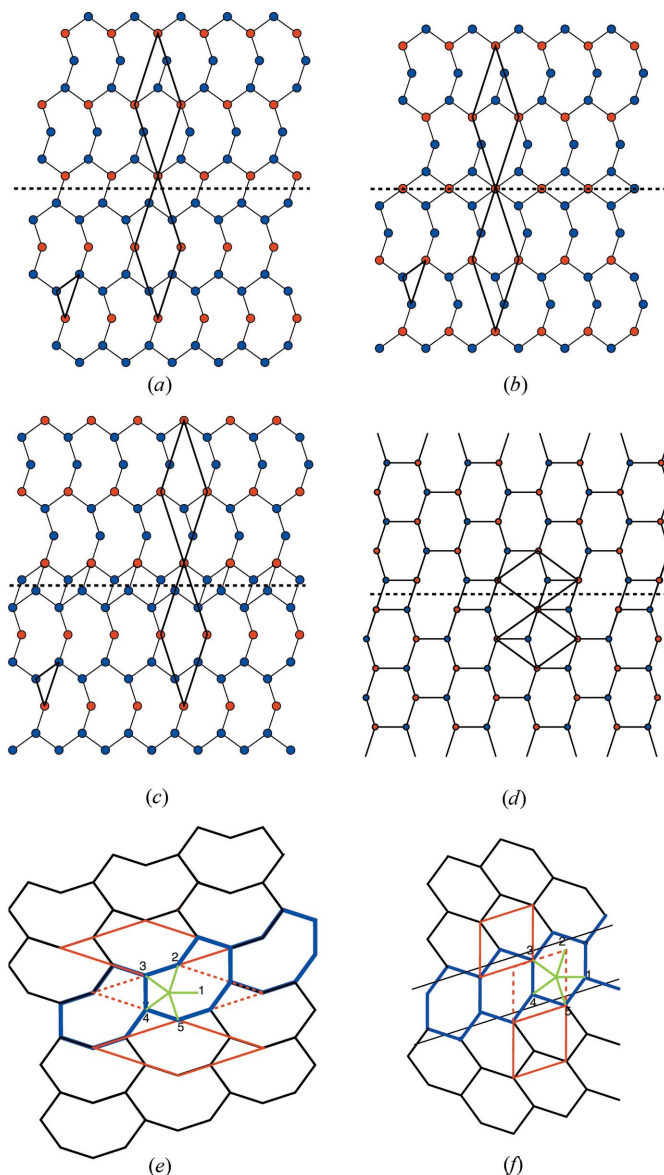


Figure 8
 The translation boundaries of the bean structure associated with (a) $R_1 = w_2 - w_1 = (0, 1, \bar{1}, 0, 0)$, (b) $R_2 = w_3 - w_1 = (1, 0, \bar{1}, 0, 0)$, (c) $R_3 = w_3 - w_2 = (1, \bar{1}, 0, 0, 0)$; in all three cases, one (in red) over the three translation orbits is invariant on crossing the boundary. (d) The unique translation boundary of the honeycomb structure $R = w_2 - w_1 = (0, 0, 1, \bar{1}, 0) = (0, 2 - \tau)$. See Fig. 7 for the references of the translation orbits in \mathbf{E}_\perp . (e)–(f) Example of the translation $\mathbf{R} = (0, \bar{1}, 1, 0, 0)$ that can be achieved by introducing a microtwin: the microtwin is realized by successive application of a twin operation and its inverse displaced by \mathbf{R} : on (e) it is a rotation h of $\pi/10$ followed by its opposite $-\pi/10$ and on (f) it is a mirror applied twice.

cently studied using high-angle annular dark-field (HAADF) electron microscopy by Feuerbacher and co-workers (see, for instance, Heggen *et al.*, 2008; Feuerbacher *et al.*, 2008; Feuerbacher & Heggen, 2010). Recent analogous, superb observations have been made by Wang *et al.* (2016) on approximants of the decagonal phase of the AlCuMn system. All these observations testify to the fact that the observed defects are indeed geometrically connected to an underlying tiling but none offers a general framework able to properly define what

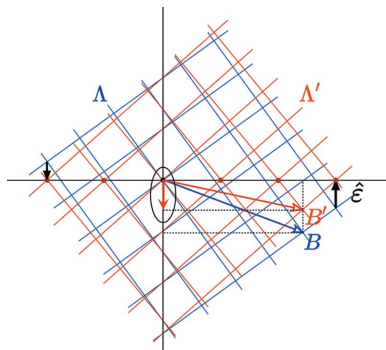


Figure 9
A \mathbb{Z} -module dislocation is the image in \mathbf{E}_\perp of a perfect dislocation of Λ in N -D space, of Burgers vector $\mathbf{B} \in \Lambda$ that has a non-zero component \mathbf{B}'_\perp in \mathbf{E}_\perp after the shear $\hat{\epsilon}$.

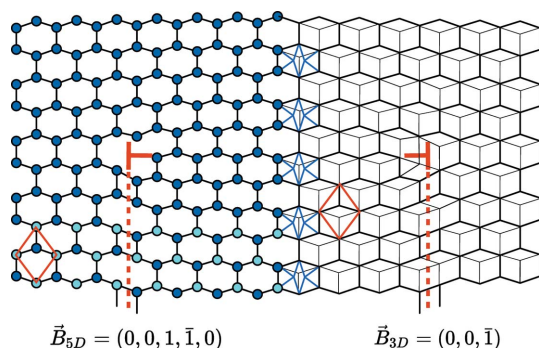


Figure 10
A typical \mathbb{Z} -module dislocation dipole in the honeycomb structure that illustrates the five-dimensional lattice Λ description with Burgers vector $\mathbf{B} = (0, 0, 1, \bar{1}, 0)$ on the left and the three-dimensional lattice with Burgers vector $\mathbf{B} = (0, 0, \bar{1})$ on the right. Of course, both descriptions are totally equivalent.

they really are. The connection to an N -D description has been clearly demonstrated by Engel & Trebin (2006) on the basis of the experimental observations of Feuerbacher and co-workers. A first general attempt to define metadislocations in the N -D framework has been proposed by Gratias *et al.* (2013). Finally, in the present paper, we wish to definitely emphasize the fundamental N -D character of these defects in designating them by the accurate name of *module dislocation* rather than *metadislocation*, which is not very informative.

These module dislocations differ from usual dislocations in crystals in two basic ways:

- (i) the Burgers vector \mathbf{B} is a vector of Λ in N -D space so that the \mathbb{Z} -module is left invariant by the dislocation;
- (ii) since the Burgers vector \mathbf{B} has a non-zero component in \mathbf{E}_\perp after shear, the dislocation is a partial dislocation bounded by one or several stacking fault boundaries.

This is exemplified in Fig. 10 with a simple dislocation $\mathbf{B} = (0, 0, 1, \bar{1}, 0)$ of the five-dimensional representation on the left, or equivalently by $\mathbf{B} = (0, 0, 1)$ in the three-dimensional representation on the right. This last representation clearly shows the three-dimensional nature of the dislocation and its associated stacking fault.

3.4.1. Scalar dislocations. There is a special situation that arises when using an overdetermined \mathbb{Z} -module, *i.e.* when \mathbf{E}_\perp

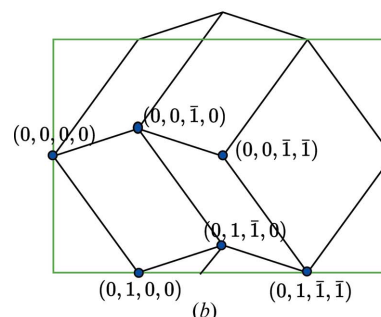
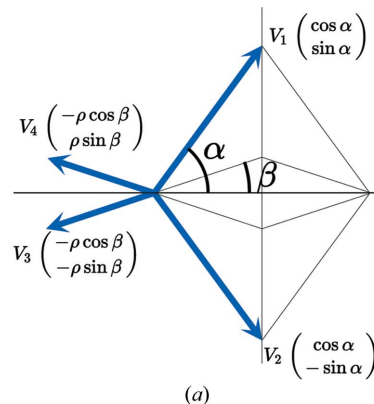


Figure 11
Scalar dislocation of Burgers vector $\mathbf{B} = (1, 1, 1, 1)$ in a tiling described from a four-dimensional space with an overdetermined module where the four basic vectors have their projections in \mathbf{E}_\perp summing up to zero, $V_1 + V_2 + V_3 + V_4 = 0$, as shown in (a). The periodic structure is seen in (b); it has lattice parameters $A = (1, \bar{1}, 0, 0)$ and $B = (1, 1, \bar{1}, \bar{1})$ and is generated by six translation orbits.

contains one or more rational directions of the lattice Λ . Such is the case in our two previous examples based on the regular pentagon described in five dimensions with the introduction of the additional one-dimensional periodic subspace $R_\Delta(z_\perp)$ in \mathbf{E}_\perp .

There, particular dislocations may be found that have a non-zero Burgers vector in Λ but that have a zero B_\parallel component in the physical space. Those strange dislocations have the remarkable property of generating no deformation field and thus of being insensitive to any stress fields and to any other dislocations. This is easily understandable in terms of tilings in which the topological fault introduced by the dislocation is fully accommodated by a simple retiling of the elementary protiles with no deformation. We therefore propose designating this special kind of topological defect as a scalar dislocation since its main characteristic is the length of the Burgers vector – a scalar property – and not the vector by itself.

To exemplify this intriguing situation, we consider the two-dimensional structure shown in Fig. 11 built with the four vectors $\mathbf{V}_1, \mathbf{V}_2, \mathbf{V}_3$ and \mathbf{V}_4 such that $\mathbf{V}_1 + \mathbf{V}_2 + \mathbf{V}_3 + \mathbf{V}_4 = 0$. The configurational four-dimensional Euclidean space decomposes as

$$R^4 = R_\parallel^2(x_\parallel, y_\parallel) \oplus R_\perp^2(x_\perp, y_\perp).$$

Using the coordinates of the four vectors in \mathbf{E}_\parallel ,

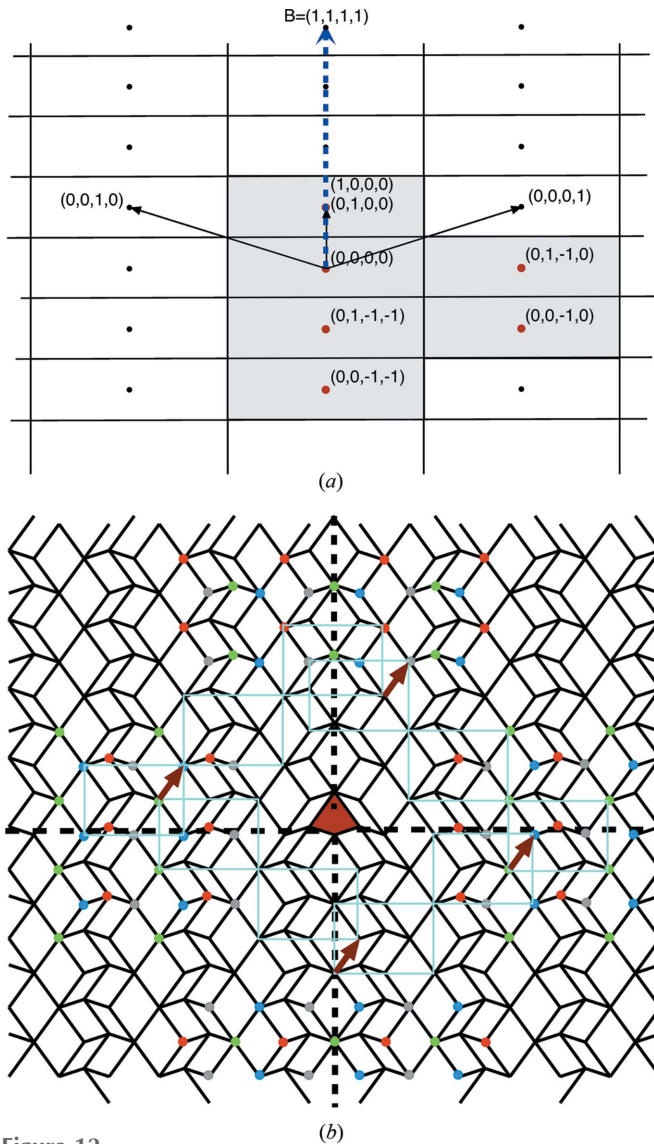


Figure 12
 (a) The structure of Fig. 7(b) projected in \mathbf{E}_\perp is defined by the atomic surface union of the six Voronoi cells in grey located at the projections in \mathbf{E}_\perp of the six translation orbits. (b) The Burgers vector $\mathbf{B} = (1, 1, 1, 1)$ is contained in \mathbf{E}_\perp and thus generates no deformation of the tiles, whatever their location in the physical space as shown here. The defect (in red) is at the intersection of four translation boundaries, each conserving four among the six of the orbits forming the structure.

$$V_1 = \begin{pmatrix} \cos \alpha \\ \sin \alpha \end{pmatrix}, \quad V_2 = \begin{pmatrix} \cos \alpha \\ -\sin \alpha \end{pmatrix}, \quad V_3 = \begin{pmatrix} -\rho \cos \beta \\ -\rho \sin \beta \end{pmatrix},$$

$$V_4 = \begin{pmatrix} -\rho \cos \beta \\ \rho \sin \beta \end{pmatrix},$$

we note that $\mathbf{V}_1 + \mathbf{V}_2 + \mathbf{V}_3 + \mathbf{V}_4 = 0$ imposes $\cos \alpha = \rho \cos \beta$ and $\sin \alpha = \rho \sin \beta$.

Let (n_1, n_2, n_3, n_4) be a node of the four-dimensional lattice Λ , $(x_\parallel, y_\parallel)$ and (x_\perp, y_\perp) its components in, respectively, \mathbf{E}_\parallel and \mathbf{E}_\perp . Simple algebraic manipulations lead to the following transformation rules normalized by the global scale factor $\cos \alpha$:

$$\begin{pmatrix} x_\parallel \\ y_\parallel \\ x_\perp \\ y_\perp \end{pmatrix} = \begin{pmatrix} 1 & 1 & -1 & -1 \\ a & -a & -b & b \\ b & -b & a & -a \\ 1 & 1 & 1 & 1 \end{pmatrix} \begin{pmatrix} n_1 \\ n_2 \\ n_3 \\ n_4 \end{pmatrix}$$

with

$$a = \tan \alpha, \quad b = \tan \beta.$$

Thus, the basic parent quasiperiodic structure is one-dimensional quasiperiodic along y_\parallel – according to the relative values of the angles α and β – and periodic along x_\parallel with one-dimensional unit-cell parameter $B = (1, 1, \bar{1}, \bar{1})$. Correlatively, the perpendicular projection is dense along the x_\perp direction and periodic along the y_\perp direction with period $\Delta = (1, 1, 1, 1)$:

$$R^4 = R_\parallel(1, 1, \bar{1}, \bar{1}) \oplus R_\parallel(y_\parallel) \oplus R_\perp(x_\perp) \oplus R_\perp(1, 1, 1, 1).$$

To obtain the actual periodic structure with a two-dimensional unit cell defined by $A = (1, \bar{1}, 0, 0)$ and $B = (1, 1, \bar{1}, \bar{1})$ we apply a shear along x_\perp proportional to y_\parallel , thus reducing the $\hat{\epsilon}$ matrix to a simple number:

$$\hat{\epsilon} = b/a = \tan \beta / \tan \alpha,$$

leading to

$$\begin{cases} x'_\perp = x_\perp - y_\parallel b/a = (n_3 - n_4)(a^2 + b^2)/a \\ y'_\perp = y_\perp = n_1 + n_2 + n_3 + n_4. \end{cases}$$

The structure is defined by six translation orbits shown in Fig. 11(b), $w_1 = (0, 0, 0, 0)$, $w_2 = (0, 1, 0, 0)$, $w_3 = (0, 0, \bar{1}, 0)$, $w_4 = (0, 1, \bar{1}, 0)$, $w_5 = (0, 0, \bar{1}, \bar{1})$ and $w_6 = (0, 1, \bar{1}, \bar{1})$ with the lattice

$$L_\parallel = uA + vB = (u + v, v - u, -v, -v), \quad u, v, \in \mathbb{Z}.$$

Introducing the dislocation of Burgers vector $\mathbf{B} = (1, 1, 1, 1)$ that has a zero component in \mathbf{E}_\parallel leads to a point defect shown in red in Fig. 12 that is bounded by four lines of translation faults. Because the dislocation induces no deformation, the four fault vectors R_i are defined up to any translation of the lattice as depicted in Fig. 12, the global geometrical consistency being

$$R_1 + R_2 + R_3 + R_4 = (1 + u + v, 1 + v - u, 1 - v, 1 - v), \quad u, v \in \mathbb{Z}.$$

A simple solution proposed in Fig. 12, heavy dark red arrows, is to choose $R_1 = R_2 = R_3 = R_4 = (1, 0, 0, 0)$ leading to $u = 2$ and $v = 1$ in the previous expression. This shows that each boundary is associated to move the six Voronoi cells along the projection of the $(1, 0, 0, 0)$ direction, that is $1/4$ in length of the $(1, 1, 1, 1)$ direction. This move keeps four of six invariant Voronoi cells and therefore four translation orbits are invariant out of the six forming the structure on each crossing of the translation boundaries (see Fig. 12). This makes these boundaries remarkably coherent: all are made of a local coherent redistribution of the original tiles with no additional new external shapes.

4. Conclusion

We have seen that those alloys for which the atoms are long-range ordered on a non-trivial \mathbb{Z} -module, in addition to being periodically spaced, can contain new original defects corresponding to internal symmetry operations of the \mathbb{Z} -module that are lost because of the periodicity. These defects are twins, translation defects and dislocations that we call module dislocations to differentiate them from standard lattice dislocations, and appear as partial dislocations bounded by one of several translation faults. We have seen that for the case of overdetermined modules specific dislocations can exist with Burgers vectors having a zero component in the physical space. These dislocations, which we call scalar dislocations, are located at the intersection of translation defects and are well described by a collection of local retilings with no deformation of the prototiles.

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